



5. GRINDING-WHEELS

Trainer ASCO

This grinding-wheel is intended for the hand straightening, cleaning and profiling of all the grinding-wheels up to diameters of 300 mm and of all thickness. Flanks and periphery can be straightened up. The spinning grinding-wheel with conic Bushel is put on an axis ball bearing support.

Ref.	Designation	Price
16430	support without grinding-wheel	212.75
16431	grinding-wheel	43.50

Conditions of sale: Liquidation : 50%



Diamond resinoid Lapper

The lapper is used for the polishing or softening of angles of **hard metal** tools. The resinoid diamond tablet of 40 x 10 x 2 is put on an aluminium base long 170 mm.

Ref.	Grain	Price
16465	D 126	105.00
16466	D 107	105.00
16467	D 76	105.00
16468	D 54	105.00
16469	D 30	105.00
16470	D 20	105.00

Conditions of sale: Net prices.

Grinding-wheel for chamfering

A variety of hardnesses is proposed for the manufacturing of golden or steel horology pieces. A perfect chamfering is realized with the ASCO polishing and lapping paste.

Dimension : $\varnothing_{\text{disk}}$ = 100
 $\varnothing_{\text{hole}}$ = 20
 Thickness = 6

LEATHER

Ref.	Hardness	Price
16100	soft	16.50
16101	medium	16.50
16102	hard	16.50

WOOD

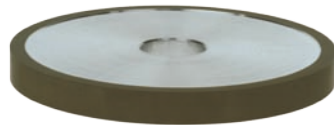
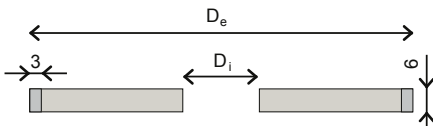
Ref.	Hardness	Price
16091	soft	19.80
16092	medium	10.70
16093	hard	10.70
16094	very hard	19.80



Conditions of sale: Discount: 20% for 20 identical leather pieces
 20% for 50 identical wood pieces
 25% for 100 identical wood pieces
 30% for 200 identical wood pieces



Nowadays, for grinding, sophisticated methods are used to put back in good condition the great number of different tools, differing in shape, dimensions, materials. The essential request when grinding is the safeguard of the shape and the dimension of the tool, generating at the same time good cutting edges. This demands grinding-wheels that have a good cutting abrasive and a binder that keeps the shape efficiently. Because of these two necessities, the diamond grinding-wheels are more and more used for the grinding. Special executions can be realized on demand.



Diamond Grinding-wheel

ASCO

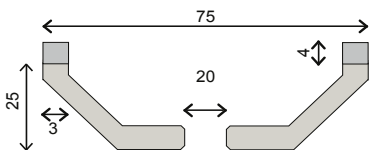
Form 1A1, $D_e = 100$, $D_i = 20$

Ref.	Binder	Concentration	Grain	Price	
16073	Bakelite	75	D 126	352.00	
16074			D 107	352.00	
16075			D 64	352.00	
16076			D 30	352.00	
16077			50	D 20	321.00
16078				D 15	321.00

Form 1A1, $D_e = 75$, $D_i = 20$

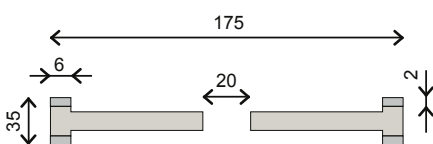
Ref.	Binder	Concentration	Grain	Price	
16079	Bakelite	75	D 126	260.00	
16080			D 107	260.00	
16081			D 64	260.00	
16082			D 30	260.00	
16083			50	D 20	260.00
16084				D 15	260.00

Conic Bushel D.5327 for EWAG 12A2



Ref.	Binder	Concentration	Grain	Price	
16060	Bakelite	75	D 126	198.00	
16061			D 107	198.00	
16062			D 64	198.00	
16063			D 30	198.00	
16064			50	D 20	198.00
16065				D 15	198.00
16066	D 7	198.00			

Form D.3941 for AGATHON 9A3



Ref.	Binder	Concentration	Grain	Price
16067	Metal-Bakelite	75	D 126	495.00
16068			D 107	495.00
16069			D 64	495.00
16070			D 30	495.00
16071	Bakelite	50	D 20	445.00
16072			D 15	445.00

Conditions of sale : net prices, $D_i = 10$ on request.

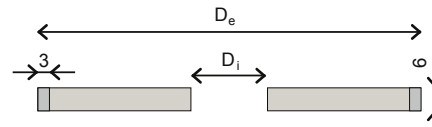


Borazon Grinding-wheel

Nowadays, for grinding, sophisticated methods are used to put back in good condition the great number of different tools, differing in shape, dimensions, materials. The essential request when grinding is the safeguard of the shape and the dimension of the tool, generating at the same time good cutting edges. This demands grinding-wheels that have a good cutting abrasive and a binder that keeps the shape efficiently. Because of these two necessities, the diamond grinding-wheels are more and more used for the grinding. Special executions can be realized on demand.

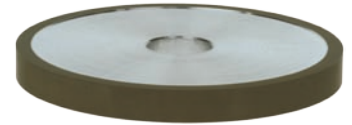
Form 1A1, $D_e = 100$, $D_i = 20$

Ref.	Binder	Concentration	Grain	Price
16273	Bakelite	75	B 126	347.00
16274			B 107	347.00
16275			B 64	347.00
16276			B 30	347.00
16277	Bakelite	50	B 20	322.00
16278			B 15	322.00



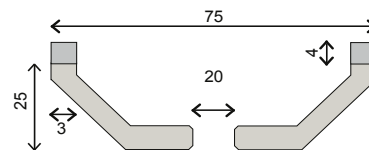
Form 1A1, $D_e = 75$, $D_i = 20$

Ref.	Binder	Concentration	Grain	Price
16279	Bakelite	75	B 126	273.00
16280			B 107	273.00
16281			B 64	273.00
16282			B 30	273.00
16283	Bakelite	50	B 20	260.00
16284			B 15	260.00



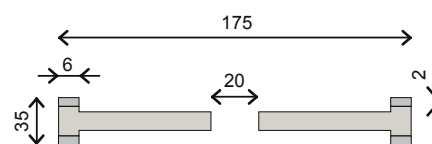
Conic Bushel D.5327 for EWAG 12A2

Ref.	Binder	Concentration	Grain	Price
16260	Bakelite	75	B 126	223.00
16261			B 107	223.00
16262			B 64	223.00
16263			B 30	223.00
16264	Bakelite	50	B 20	211.00
16265			B 15	211.00
16266			B 7	211.00



Form D.3941 for AGATHON 9A3

Ref.	Binder	Concentration	Grain	Price
16267	Métalo-Bakelite	75	B 126	619.00
16268			B 107	619.00
16269			B 64	619.00
16270			B 30	619.00
16271	Bakelite	50	B 20	557.00
16272			B 15	557.00



Conditions of sale: net prices.

August 2018

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Grinding-wheel BAY-STATE

Quality:

8a blue : for hardened steel.

9a red : for chromium steel.

BELL-SHAPED



Ref.	Dimension	Quality	Grain	Price
07565	76 x 40 x 20	9a	60K	30.70

BUSHEL-SHAPED



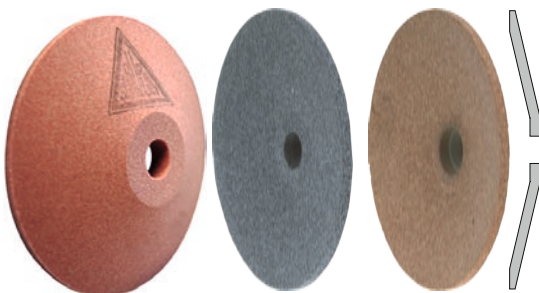
Ref.	Dimension	Quality	Grain	Price
07566	60 x T10 x H40	8a	150L	18.00
07567	60 x T18 x H30	9a	80K	17.00
07568	75 x T10 x H40	8a	120L	18.00

FOR SAWING



Ref.	Dimension.	Manufacturer	Price
07500	75 x 0.5 x 10	Comet	8.45
07501	75 x 0.8 x 10	Comet	8.45
07502	75 x 1.0 x 10	Comet	8.45
07503	100 x 0.5 x 10	Comet	15.30
07504	100 x 0.8 x 10	Comet	9.50
07506	125 x 1.0 x 32	ASCO	7.50

SEAT-SHAPED



Ref.	Dim.	Quality	Grain	Manufacturer	Price
07557	75 x 10 x 10	MD	150	Sarubin	25.70
07559	75 x 10 x 10	MD	220	Sarubin	25.70
07560	75 x 13 x 10	9a	80K	Bay-State	12.85
07561	75 x 13 x 10	9a	120 K	Bay-State	16.50

Conditions of sale: Discount of 10% per order of 10 identical pieces Bay-State and ASCO.
Discount of 15% per order of 25 identical pieces Bay-State.
Discount of 20% per order of 25 identical pieces ASCO.
Discount of 20% per order of 50 identical pieces Bay-State.
Discount of 30% per order of 50 identical pieces ASCO.



Grinding-wheel BAY-STATE

Flat form

Ref.	Dimension	Quality	Grain	PRICE
07518	75 x 3 x 10	8a	120L	14.00
07519	75 x 3 x 10	8a	150L	9.30
07523	75 x 3 x 10	9a	80K	10.25
07525	75 x 3 x 10	9a	120K	10.25
07526	75 x 3 x 10	9a	150K	10.25
07527	75 x 3 x 10	9a	180K	10.25
07528	75 x 3 x 10	carborundum	150L	13.65
07529	100 x 4 x 10	Sarubin	80 MD	26.50
07530	100 x 4 x 10	Sarubin	100 MD	26.50
07531	100 x 4 x 10	8a	150L	15.00
07532	100 x 4 x 10	8a	180L	12.00
07533	100 x 4 x 10	8a	220L	16.40
07535	100 x 12 x 10	8a	100L	15.50
07536	100 x 15 x 10	8a	100L	17.10
07537	150 x 4 x 32	7a	80K	32.00
07538	150 x 20 x 20	-	46K	26.00
07539	150 x 20 x 20	-	60K	26.00
07540	150 x 20 x 20	-	80K	26.00
07541	180 x 20 x 20	8a	60L	38.00
07544	200 x 30 x 25	9a	46K	52.00
07545	200 x 30 x 25	8a	60L	52.00
07546	250 x 20 x 76	8a	60K	57.00
07547	300 x 25 x 127	7a	60K	103.00
07548	300 x 25 x 127	8a	70K	83.00
07553	100 x 10 x 10	carborundum	120 EF	26.50



Conditions of sale: Discount by quantity: 10% for 10 identical pieces.

December 2022

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